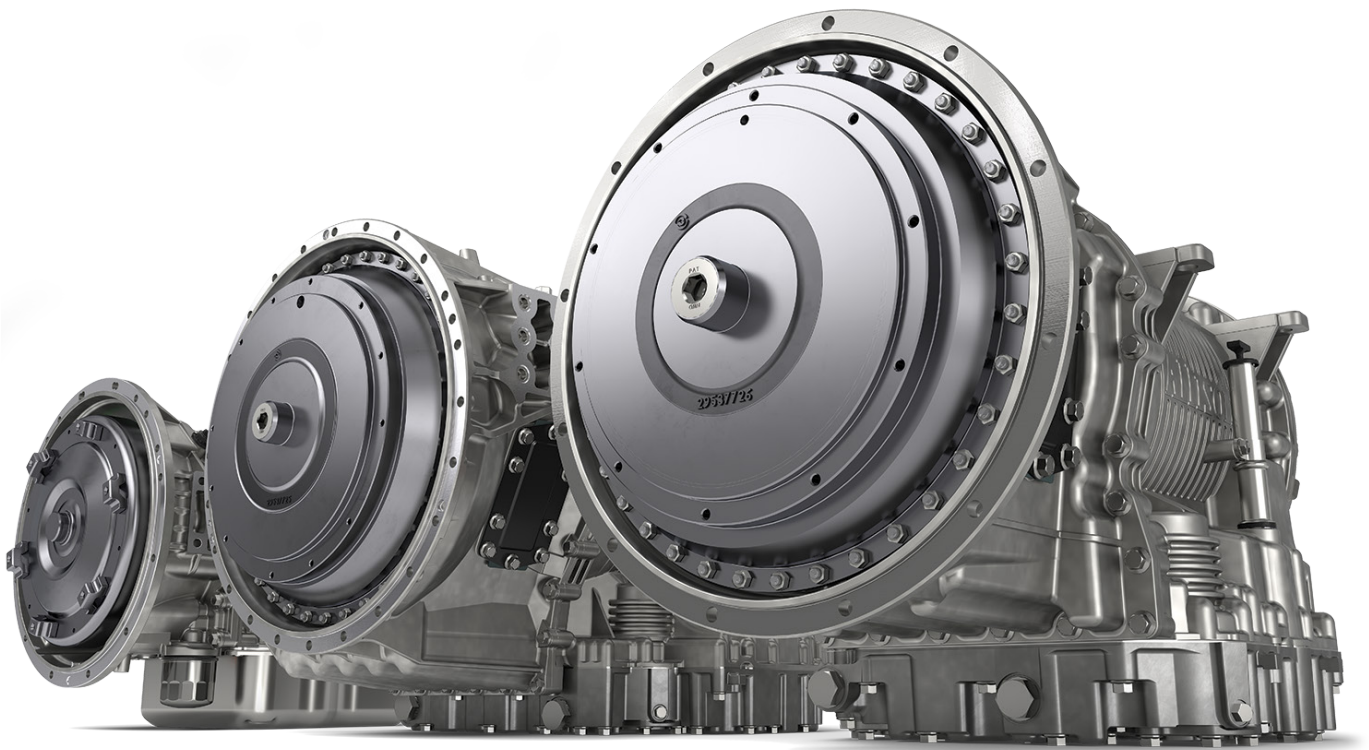


# 2024 Allison Transmission International Coverage

## Pricing Guide



*Improving The Way The World Works*

## Terms and Conditions for

# Allison Transmission Coverage

## Transmission Coverage Definitions and Requirements

### Standard Limited Warranty

All Allison automatic transmissions carry a Standard Limited Warranty based upon Vocational Model Series and vocations\*. Standard Limited Warranty includes 100% parts and labor for the designated coverage period. Mileage limitations for specific Vocational Model Series and/or vocations may apply.

### Coverage Pricing

Extended Transmission Coverage must be purchased within one year of the delivery of the vehicle. Pricing shown in this brochure is applicable to Extended Transmission Coverage purchased in 2024.

Suggested retail prices are established for each transmission vocational model/vocation combination.

The terms and conditions under which Allison Transmission offers Extended Transmission Coverage are set forth on the back of the Extended Transmission Coverage Agreement Registration, available from any Allison Authorized Distributor or Dealer.

Pricing and/or coverage details shown in the following charts are subject to change without notice. All pricing is in US Dollars. For current prices and coverage information, go to [allisontransmission.com](http://allisontransmission.com).

### Extended Transmission Coverage

In addition to Standard Limited Warranty, Allison transmissions listed in this brochure are eligible for Extended Transmission Coverage. Extended Transmission Coverage begins at the end of the Standard Limited Warranty period and increases the coverage period. Extended Transmission Coverage is available for purchase through Allison Authorized Distributors and Dealers. Details for Extended Transmission Coverage are shown on the following charts.

**REQUIREMENTS:** Use of Allison Approved TES 668™ or TES 295® transmission fluid\*\* and Genuine Allison Filters is required. Failure to use Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters will result in no coverage for repair beyond Standard Limited Warranty coverage. Transmissions that are not OEM factory filled with Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters must have Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters installed at the time of Extended Transmission Coverage purchase. Transmissions that are not OEM factory filled with Allison Approved TES 668 or TES 295 transmission fluid, or transmissions operating with non-tes 668 or non-tes 295 fluids, must be drained and filled with Allison Approved TES 668 or TES 295 transmission fluid to achieve 100% concentration. One hundred percent concentration is not achieved until the second consecutive fluid change using Allison Approved TES 668 or TES 295 transmission fluid. The second consecutive fluid change must be achieved at the time of Extended Transmission Coverage purchase. Covered failures on International Series models are only covered when the failure occurred outside of the United States and Canada. Warranty and ETC coverage on International Models is voided if the unit is imported into the United States or Canada unless a vocational model change is performed. ORS and SP models mentioned here are excluded from this restriction.

**NOTE:** Except as noted, all transmissions with Extended Transmission Coverage have 100% parts and labor coverage with no mileage limitations.

\* See Warranty Booklet for exact coverage details.

\*\* For a list of current Allison Approved TES 668 or TES 295 transmission fluids, go to: [allisontransmission.com](http://allisontransmission.com); click on Parts + Service, then Approved Fluids.

2024 Allison Transmission International Coverage Pricing Guide

ONA T-model (excl UK <sup>o</sup> )	Standard Limited Warranty	Extended Transmission Coverage*			
		1 Year	2 Years	3 Years	4 Years
Int'l Model	Years of Coverage				
T180	2	N/A	N/A	\$2,183	N/A
T180 xFE	2	N/A	N/A	\$2,183	N/A
T260	2	N/A	N/A	\$2,162	\$2,162
T260 R**	2	N/A	N/A	\$2,721	\$2,721
T270	2	N/A	N/A	\$2,162	N/A
T270 R**	2	N/A	N/A	\$2,851	N/A
T310 R**	2	N/A	N/A	N/A	N/A
T325	2	N/A	N/A	\$2,455	N/A
T325 R**	2	N/A	N/A	\$2,860	N/A
T350	2	N/A	N/A	\$2,455	N/A
T350 R**	2	\$978	N/A	\$2,935	N/A
T375	2	N/A	N/A	\$2,455	N/A
T375 R**	2	\$950	N/A	\$2,860	N/A
T390	2	N/A	N/A	\$2,455	N/A
T390 R**	2	\$1,025	N/A	\$3,079	N/A
T425	2	N/A	N/A	\$2,170	N/A
T425 R**	2	N/A	N/A	\$2,555	N/A
T450	2	N/A	N/A	\$2,170	N/A
T450 R**	2	\$964	N/A	\$2,555	N/A
T495V	2	N/A	N/A	\$2,170	N/A
T495V R**	2	N/A	N/A	\$2,555	N/A
T516	2	N/A	N/A	\$4,855	N/A
T516 R**	2	N/A	N/A	\$5,984	N/A
T525	2	N/A	N/A	\$2,171	N/A
T525 R**	2	N/A	N/A	\$2,555	N/A
T1000	2	\$374	N/A	\$1,271	N/A
T1000 xFE	2	\$356	N/A	\$1,271	N/A
T2100	2	\$585	\$1,170	\$1,704	N/A
T2100 xFE	2	N/A	N/A	\$1,704	N/A
T2150	2	N/A	N/A	\$1,977	N/A
T2200	2	N/A	N/A	\$1,387	N/A
T2200 xFE	2	N/A	N/A	\$1,387	N/A
T3270 xFE	2	N/A	N/A	\$2,162	N/A
T3270 xFE R**	2	N/A	N/A	\$2,851	N/A
T3280 xFE	2	N/A	N/A	\$2,455	N/A
T3280 xFE R**	2	N/A	N/A	\$2,851	N/A
T3325 xFE	2	N/A	N/A	\$2,455	N/A
T3325 xFE R**	2	N/A	N/A	\$2,860	N/A

International Series

Warranty Booklet

1000 SERIES™, 2000 SERIES™	SE0100
3000 SERIES™	SE0100
4000 SERIES™	SE0100
OFF ROAD SERIES™ (ORS)	SE0102
SPECIALTY SERIES™ (SP)	SE0100
ONA T-MODEL (EXCL UK <sup>o</sup> )	SE0100
MOTORHOME SERIES™ (MH)	SE0100

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

<sup>o</sup> For T-Model pricing in the UK please contact your Allison Transmission sales representative

2024 Allison Transmission International Coverage Pricing Guide

1000 SERIES™, 2000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*
Int'l Model	Vocation	Years of Coverage	2 Years
1000	P&D, Beverage, For-Hire	3	\$299
	Dump Truck/Mixers	3	\$510
	Refuse	3	\$1,008
	School Bus	3	\$567
	Shuttle/Transit/Transit Bus	3	\$1,246
1000 xFE	Utility and Other	3	\$525
	P&D, Beverage, For-Hire	3	\$308
	Dump Truck/Mixers	3	\$515
	Refuse	3	\$1,008
	School Bus	3	\$571
2100	Shuttle/Transit/Transit Bus	3	\$1,246
	Utility and Other	3	\$530
	P&D, Beverage, For-Hire	3	\$597
	Dump Truck/Mixers	3	\$783
	Refuse	3	\$993
2100 xFE	School Bus	3	\$965
	Shuttle/Transit Bus	3	\$1,261
	Utility and Other	3	\$798
	P&D, Beverage, For-Hire	3	\$597
	Dump Truck/Mixers	3	\$783
2200	Refuse	3	\$993
	School Bus	3	\$965
	Shuttle/Transit Bus	3	\$1,261
	Utility and Other	3	\$798
	P&D, Beverage, For-Hire	3	\$409
2200 xFE	Dump Truck/Mixers	3	\$568
	Refuse	3	\$1,048
	School Bus	3	\$481
	Shuttle/Transit Bus	3	\$1,949
	Utility and Other	3	\$543
2500	P&D, Beverage, For-Hire	3	\$409
	Dump Truck/Mixers	3	\$568
	Refuse	3	\$1,048
	School Bus	3	\$481
	Shuttle/Transit Bus	3	\$1,949
2500 xFE	Utility and Other	3	\$543
	P&D, Beverage, For-Hire	3	\$377
	Dump Truck/Mixers	3	\$522
	Refuse	3	\$1,004
	School Bus	3	\$442
2500 xFE	Shuttle/Transit Bus	3	\$923
	Agriculture	3	\$538
	Utility and Other	3	\$538
	P&D, Beverage, For-Hire	3	\$377
	Dump Truck/Mixers	3	\$522
2500 xFE	Refuse	3	\$1,004
	School Bus	3	\$442
	Shuttle/Transit Bus	3	\$923
	Utility and Other	3	\$538

3000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation	Years of Coverage	2 Years	3 Years
3000	Agriculture	3	\$675	N/A
	P&D, Beverage, For-Hire	2	N/A	\$582
	Dump Truck/Mixers	2	N/A	\$1,053
	Refuse	2	N/A	\$1,429
	School Bus	3	\$612	N/A
3000 R**	Shuttle Bus	3	\$1,317	N/A
	Utility and Other	2	N/A	\$851
	Agriculture	3	\$985	N/A
	P&D, Beverage, For-Hire	2	N/A	\$964
	Dump Truck/Mixers	2	N/A	\$1,415
3000 xFE	Refuse	2	N/A	\$1,883
	School Bus	3	\$854	N/A
	Shuttle Bus	3	\$1,841	N/A
	Utility and Other	2	N/A	\$1,337
	Refuse	2	N/A	\$1,429
3000 V	P&D, Beverage, For-Hire	3	\$630	N/A
	Dump Truck/Mixers	3	\$1,110	N/A
	Refuse	3	\$1,473	N/A
	Utility and Other	3	\$899	N/A
	P&D, Beverage, For-Hire	3	\$842	N/A
3000 V R**	Dump Truck/Mixers	3	\$1,393	N/A
	Refuse	3	\$1,852	N/A
	Utility and Other	3	\$1,312	N/A
	P&D, Beverage, For-Hire	2	N/A	\$627
	Dump Truck/Mixers	2	N/A	\$1,093
3200	Refuse	2	N/A	\$1,445
	Utility and Other	2	N/A	\$888
	Refuse	2	N/A	\$1,450
	P&D, Beverage, For-Hire	2	N/A	\$937
	Dump Truck/Mixers	2	N/A	\$1,544
3200 xFE	Refuse	2	N/A	\$2,050
	Utility and Other	2	N/A	\$1,455
	Agriculture	3	\$570	N/A
	P&D, Beverage, For-Hire	2	N/A	\$1,063
	Dump Truck/Mixers	2	N/A	\$1,479
3200 R**	Refuse	2	N/A	\$859
	Utility and Other	2	N/A	\$859
	Agriculture	3	\$974	N/A
	P&D, Beverage, For-Hire	2	N/A	\$954
	Dump Truck/Mixers	2	N/A	\$1,549
3500	Refuse	2	N/A	\$2,045
	Utility and Other	2	N/A	\$1,466

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

2024 Allison Transmission Coverage Pricing Guide

4000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation		Years of Coverage	1 Year
4000	P&D, Beverage, For-Hire	2	N/A	\$1,739
	Dump Truck/Mixers	2	N/A	\$1,447
	Refuse	2	N/A	\$2,166
	Utility and Other	2	N/A	\$1,739
4000 R**	P&D, Beverage, For-Hire	2	N/A	\$2,259
	Dump Truck/Mixers	2	N/A	\$1,956
	Refuse	2	N/A	\$2,750
	Utility and Other	2	N/A	\$2,259
4430	P&D, Beverage, For-Hire	2	N/A	\$1,710
	Refuse	2	N/A	\$2,240
4430 R**	P&D, Beverage, For-Hire	2	N/A	\$2,917
	Refuse	2	N/A	\$2,330
4440	Refuse	2	N/A	\$2,245
4440 R**	Refuse	2	N/A	\$2,928
4500	P&D, Beverage, For-Hire	2	N/A	\$1,710
	Dump Truck/Mixers	2	N/A	\$1,424
	Refuse	2	\$770	\$2,240
	Utility and Other	2	N/A	\$1,710
4500 R**	P&D, Beverage, For-Hire	2	N/A	\$2,360
	Dump Truck/Mixers	2	N/A	\$2,060
	Refuse	2	N/A	\$2,948
	Utility and Other	2	N/A	\$2,360
4700	Dump Truck/Mixers	2	N/A	\$1,648
	Refuse	2	N/A	\$2,726
	Utility and Other	2	N/A	\$1,938
4700 R**	Dump Truck/Mixers	2	N/A	\$2,240
	Refuse	2	N/A	\$3,399
	Utility and Other	2	N/A	\$2,533

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

OFF-ROAD SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation		Coverage	1 Year / additional 2000 hrs
3000 ORS	Articulated Dump	2 Years/3000 hrs	\$1,153	
3000 ORS	Rigid Dump	2 Years/5000 hrs	\$1,153	
3000 ORS R	Articulated Dump	2 Years/3000 hrs	\$1,163	
3000 ORS R	Rigid Dump	2 Years/5000 hrs	\$1,163	
3200 ORS	Articulated Dump	2 Years/3000 hrs	\$1,163	
	Rigid Dump	2 Years/5000 hrs	\$1,163	
3200 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,174	
	Rigid Dump	2 Years/5000 hrs	\$1,174	
3500 ORS	Articulated Dump	2 Years/3000 hrs	\$1,233	
	Rigid Dump	2 Years/5000 hrs	\$1,233	
3500 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,241	
	Rigid Dump	2 Years/5000 hrs	\$1,241	
4000 ORS	Articulated Dump	2 Years/3000 hrs	\$1,824	
	Rigid Dump	2 Years/5000 hrs	\$1,824	
4000 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,904	
	Rigid Dump	2 Years/5000 hrs	\$1,904	
4200 ORS	Articulated Dump	2 Years/3000 hrs	\$1,829	
	Rigid Dump	2 Years/5000 hrs	\$1,829	
4200 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,929	
	Rigid Dump	2 Years/5000 hrs	\$1,929	
4430 ORS	Articulated Dump	2 Years/3000 hrs	\$1,799	
	Rigid Dump	2 Years/5000 hrs	\$1,799	
4430 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,845	
	Rigid Dump	2 Years/5000 hrs	\$1,845	
4500 ORS	Articulated Dump	2 Years/3000 hrs	\$1,799	
	Rigid Dump	2 Years/5000 hrs	\$1,799	
4500 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,845	
	Rigid Dump	2 Years/5000 hrs	\$1,845	
4600 ORS	Articulated Dump	2 Years/3000 hrs	\$1,834	
	Rigid Dump	2 Years/5000 hrs	\$1,834	
4600 ORS R**	Articulated Dump	2 Years/3000 hrs	\$2,091	
	Rigid Dump	2 Years/5000 hrs	\$2,091	

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

SPECIALTY SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation		Years of Coverage	1 Year
3000 SP	Specialty/Military	2	\$330	N/A
3200 SP	Specialty/Military	2	\$327	N/A

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

Q. During my Extended Coverage period, will Allison Transmission cover repairs if I do not use an Allison Approved TES 668" or TES 295" transmission fluid AND Genuine Allison Filters?

A. No.

Q. Where can I purchase Extended Coverage?

A. You can purchase the coverage from any Allison Authorized Distributor or Dealer.

Q. When do I purchase Extended Coverage?

A. You can purchase the coverage at the time the vehicle is delivered or within 12 months of vehicle delivery.

Q. How do I pay for this Extended Coverage?

A. You may include the cost with the purchase of your vehicle (with dealer approval) or simply write a check to the Allison Authorized Distributor or Dealer.

Q. Will regears be accepted in this program?

A. Yes, as long as they are new Allison transmissions in approved applications and the Extended Coverage is purchased within 12 months of purchase of the new Allison transmission.

Q. Do I have to return to the selling outlet to obtain service?

A. No. You may select any Allison Authorized Distributor or Dealer offering vehicle transmission service.

Q. If I decide to sell or trade in my vehicle before my coverage expires, can the remaining coverage be transferred to my new transmission?

A. No. The remaining coverage is not transferable to your new transmission. The Extended Coverage purchased stays with the transmission. There is no need for transfer papers to be filed.

Q. If I take delivery of a new vehicle from an outlet that does not make Extended Coverage available, am I still eligible to purchase the coverage?

A. Yes. Contact your nearest Allison Authorized Distributor or Dealer to purchase the coverage.

Q. Are towing charges to the nearest Allison Transmission authorized service outlet covered by Extended Coverage?

A. Yes, if your vehicle is disabled or if towing is necessary to prevent further damage to your transmission.

Q. Is the support equipment purchased from Allison Transmission for original installations covered by Extended Coverage?

A. Yes, support equipment supplied by Allison Transmission to the OEM is covered.

Q. Are the electronic components purchased from Allison Transmission covered by Extended Coverage?

A. Yes.

## Extended Coverage Vocation Codes

### P&D AND BEVERAGE

ST09 P&D, Beverage  
ST10 P&D, Tanker Fuel/Propane/Pool  
ST11 P&D, Household Moving  
ST12 P&D, Postal  
ST13 P&D, Other

### MOTORCOACH

BU03 Coach, Intercity  
BU05 Coach, Tour

### MOTORHOME

BU04 Motorhome

### TRUCK RV

ST14 Truck RV

### SCHOOL BUS

BU06 Bus, School - Front Engine  
BU07 Bus, School - Rear Engine

### SHUTTLE BUS

BU08 Bus, Shuttle  
BU09 Bus, Other

### REFUSE PACKER

ST15 Refuse, Packer - Landfill  
ST16 Refuse, Packer - No Landfill

### AGRICULTURE

AG01 Tractor, Farm  
AG02 Hay Squeeze, Other  
AG03 Spreader/Sprayer

### DUMP TRUCKS/MIXERS

ST01 Dump Truck, Construction  
ST06 Dump Truck Highway Maintenance  
ST07 Concrete Mixer

### SPECIALTY / MILITARY

SP02 Military  
OF02 Crane, Propulsion

### FIRE AND EMERGENCY

ST02 Ambulance, Emergency Support Vehicles  
ST03 Fire, Articulated  
ST04 Fire, Pumper  
ST05 Fire, Other

### UTILITY AND OTHER

ST18 Snow Plow  
ST19 Tree Service/Lawn Care/Landscaping  
ST20 Utility, with Bucket, Auger, etc.  
ST21 Wrecker  
ST22 Straight Truck - Other  
TT01 Tractor - Single Axle  
TT02 Tractor - Tandem Axle  
TT05 Tractor - Other  
ST08 One Way Rental  
AG04 Feedlot Truck  
SP01 Aircraft Support  
SP03 Dock Spotter  
SP04 Street Sweeper  
SP05 Special - Other  
ST17 Refuse, Roll-on/Roll-off

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Information or specifications subject to  
change without notice or obligation.

[allisontransmission.com](http://allisontransmission.com)

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