

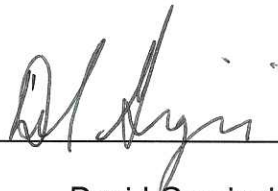


## **Allison Transmission, Inc. – Global Operations Quality Policy**

Allison Transmission is committed to high Quality products and services generating Customer enthusiasm.

This goal will be achieved by executing and continuously improving the Allison Quality Management System in support of the Allison Promise.

Signed by:



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David Graziosi  
Allison Transmission, Inc.

Issue Date: 03/01/2015  
Revision Date: 10/11/2017