

#2289
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SUBJECT: Vacuum Modulator (Purple) Service Kit

EQUIPMENT AFFECTED: AT 500 and MT 600 Transmissions Used With Carbureted Gasoline Engines With Vacuum Modulator

This Allison Service Tip is to announce the release of a new Service Only vacuum modulator kit, P/N 29501199. The kit includes modulator, P/N 29501199, and O-ring, P/N 8658110.

This modulator is being released as a possible remedy for transmissions that are experiencing 3-4 shift cycling or harsh shifts due to low vacuum.

The modulator should only be used after appropriate troubleshooting has been completed, such as verifying that the carburetor is performing properly, vacuum lines are in good condition (no leaks or splits), etc.

The new kit, P/N 29501199, is purple in color and can be purchased through the ATD parts distribution system.

LC/mmw
(0135S)

Allison Transmission, Inc.
Indianapolis, Indiana 46206-0894

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