



Allison Transmission, Inc.
Global Environmental Policy

As a responsible corporate citizen, Allison Transmission, Inc. is dedicated to protecting human health, natural resources and the local and global environment. This dedication reaches further than compliance with the law to encompass the integration of sound environmental practices into our business decisions. This Policy is based on the integration of risk-based cost-effective management practices into site activities, with the aim of continually improving environmental performance.

Allison Transmission, Inc. is committed to establishing environmental management programs that improve the impact on the environment from the organization's activities, products and services.

In particular, Allison Transmission, Inc. will strive to achieve the following objectives through continued execution of our Environmental Management System:

1. Comply with all applicable environmental laws, regulations, and other requirements to which we subscribe.
2. Assign management responsibility for the environmental activities and services within the organization.
3. Practice and promote effective pollution prevention by executing the philosophy of reduce, reuse, recycle and recovery to improve the organization's impact on the environment.
4. Maintain good communications with our employees, community, and other interested parties.

This policy establishes Allison Transmission Inc.'s commitment to protecting the environment, achieving compliance obligations, and continually improving environmental performance.

Signed by:

A handwritten signature in black ink, appearing to read "David Graziosi", is written over a horizontal line.

David Graziosi
Chairman and CEO
Allison Transmission, Inc