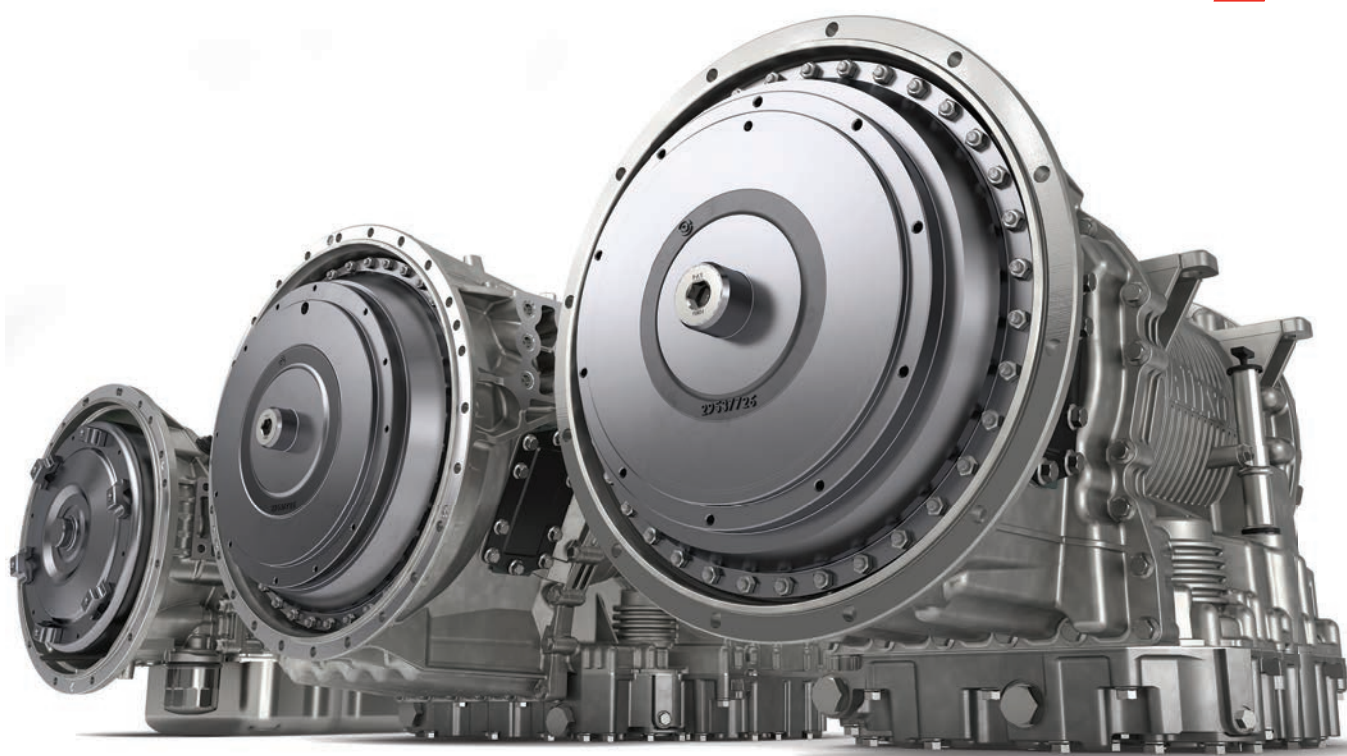


# 2023 Allison Transmission International Coverage Pricing Guide



*Improving The Way The World Works*



Terms and Conditions for

# Allison Transmission Coverage

## Transmission Coverage Definitions and Requirements

### Standard Limited Warranty

All Allison automatic transmissions carry a Standard Limited Warranty based upon Vocational Model Series and vocations\*. Standard Limited Warranty includes 100% parts and labor for the designated coverage period. Mileage limitations for specific Vocational Model Series and/or vocations may apply.

### Coverage Pricing

Extended Transmission Coverage must be purchased within one year of the delivery of the vehicle. Pricing shown in this brochure is applicable to Extended Transmission Coverage purchased in 2023.

Suggested retail prices are established for each transmission vocational model/vocation combination.

The terms and conditions under which Allison Transmission offers Extended Transmission Coverage are set forth on the back of the Extended Transmission Coverage Agreement Registration, available from any Allison Authorized Distributor or Dealer.

Pricing and/or coverage details shown in the following charts are subject to change without notice. All pricing is in US Dollars. For current prices and coverage information, go to [allisontransmission.com](http://allisontransmission.com).

### Extended Transmission Coverage

In addition to Standard Limited Warranty, Allison transmissions listed in this brochure are eligible for Extended Transmission Coverage. Extended Transmission Coverage begins at the end of the Standard Limited Warranty period and increases the coverage period. Extended Transmission Coverage is available for purchase through Allison Authorized Distributors and Dealers. Details for Extended Transmission Coverage are shown on the following charts.

**REQUIREMENTS:** Use of Allison Approved TES 668® or TES 295® transmission fluid\*\* and Genuine Allison Filters is required. Failure to use Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters will result in no coverage for repair beyond Standard Limited Warranty coverage. Transmissions that are not OEM factory filled with Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters must have Allison Approved TES 668 or TES 295 transmission fluid and Genuine Allison Filters installed at the time of Extended Transmission Coverage purchase. Transmissions that are not OEM factory filled with Allison Approved TES 668 or TES 295 transmission fluid, or transmissions operating with non-TES 668 or non-TES 295 fluids, must be drained and filled with Allison Approved TES 668 or TES 295 transmission fluid to achieve 100% concentration. One hundred percent concentration is not achieved until the second consecutive fluid change using Allison Approved TES 668 or TES 295 transmission fluid. The second consecutive fluid change must be achieved at the time of Extended Transmission Coverage purchase. Covered failures on International Series models are only covered when the failure occurred outside of the United States and Canada. Warranty and ETC coverage on International Models is voided if the unit is imported into the United States or Canada unless a vocational model change is performed. ORS and SP models mentioned here are excluded from this restriction.

**NOTE:** Except as noted, all transmissions with Extended Transmission Coverage have 100% parts and labor coverage with no mileage limitations.

\* See Warranty Booklet for exact coverage details.

\*\* For a list of current Allison Approved TES 668 or TES 295 transmission fluids, go to: [allisontransmission.com](http://allisontransmission.com); click on Parts + Service, then Approved Fluids.

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1000 SERIES™, 2000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*
Int'l Model	Vocation	Years of Coverage	2 Years
1000	P&D and Beverage	3	\$293
	Dump Truck/Mixers	3	\$500
	Refuse Packer	3	\$989
	School Bus	3	\$556
	Shuttle/Transit/Transit Bus	3	\$1,222
1000 xFE	Utility and Other	3	\$515
	P&D and Beverage	3	\$293
	Dump Truck/Mixers	3	\$500
	Refuse Packer	3	\$989
	School Bus	3	\$556
1000 MH xFE	Shuttle/Transit/Transit Bus	3	\$1,222
	Utility and Other	3	\$515
	Motorhome	5	\$546
	P&D and Beverage	3	\$585
	Dump Truck/Mixers	3	\$767
2100	Refuse Packer	3	\$973
	School Bus	3	\$946
	Shuttle/Transit Bus	3	\$1,236
	Utility and Other	3	\$783
	P&D and Beverage	3	\$585
2100 xFE	Dump Truck/Mixers	3	\$767
	Refuse Packer	3	\$973
	School Bus	3	\$946
	Shuttle/Transit Bus	3	\$1,236
	Utility and Other	3	\$783
2100 MH xFE	Motorhome	5	\$709
	P&D and Beverage	3	\$401
	Dump Truck/Mixers	3	\$557
	Refuse Packer	3	\$1,028
	School Bus	3	\$472
2200	Shuttle/Transit Bus	3	\$1,911
	Utility and Other	3	\$533
	P&D and Beverage	3	\$401
	Dump Truck/Mixers	3	\$557
	Refuse Packer	3	\$1,028
2200 xFE	School Bus	3	\$472
	Shuttle/Transit Bus	3	\$1,911
	Utility and Other	3	\$533
	P&D and Beverage	3	\$370
	Dump Truck/Mixers	3	\$511
2500	Refuse Packer	3	\$984
	School Bus	3	\$434
	Shuttle/Transit Bus	3	\$905
	Utility and Other	3	\$527
	P&D and Beverage	3	\$370
2500 xFE	Dump Truck/Mixers	3	\$511
	Refuse Packer	3	\$984
	School Bus	3	\$434
	Shuttle/Transit Bus	3	\$905
	Utility and Other	3	\$527

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

3000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation	Years of Coverage	2 Years	3 Years
3000	Agriculture	3	\$662	N/A
	P&D and Beverage	2	N/A	\$571
	Dump Truck/Mixers	2	N/A	\$1,032
	Refuse Packer	2	N/A	\$1,401
	School Bus	3	\$600	N/A
	Shuttle Bus	3	\$1,291	N/A
	Utility and Other	2	N/A	\$834
	Agriculture	3	\$966	N/A
3000 R**	P&D and Beverage	2	N/A	\$945
	Dump Truck/Mixers	2	N/A	\$1,387
	Refuse Packer	2	N/A	\$1,846
	School Bus	3	\$837	N/A
	Shuttle Bus	3	\$1,805	N/A
	Utility and Other	2	N/A	\$1,310
	Refuse Packer	2	N/A	\$1,401
	P&D and Beverage	3	\$617	N/A
3000 xFE	Dump Truck/Mixers	3	\$1,088	N/A
	Refuse Packer	3	\$1,444	N/A
	Utility and Other	3	\$881	N/A
3000 V	P&D and Beverage	3	\$825	N/A
	Dump Truck/Mixers	3	\$1,365	N/A
	Refuse Packer	3	\$1,815	N/A
	Utility and Other	3	\$1,286	N/A
3000 V R**	P&D and Beverage	2	N/A	\$567
	Dump Truck/Mixers	2	N/A	\$1,033
	Refuse Packer	2	N/A	\$1,385
	Utility and Other	2	N/A	\$828
3200	Refuse Packer	2	N/A	\$1,385
	P&D and Beverage	2	N/A	\$918
	Dump Truck/Mixers	2	N/A	\$1,514
3200 xFE	Refuse Packer	2	N/A	\$2,010
	Utility and Other	2	N/A	\$1,427
	Agriculture	3	\$559	N/A
	P&D and Beverage	2	N/A	\$842
3200 R**	Dump Truck/Mixers	2	N/A	\$1,042
	Refuse Packer	2	N/A	\$1,450
	Utility and Other	2	N/A	\$842
	Agriculture	3	\$934	N/A
3500	P&D and Beverage	2	N/A	\$914
	Dump Truck/Mixers	2	N/A	\$1,509
	Refuse Packer	2	N/A	\$2,005
	Utility and Other	2	N/A	\$1,426

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

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4000 SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation	Years of Coverage	1 Year	3 Years
4000	P&D and Beverage	2	N/A	\$1,705
	Dump Truck/Mixers	2	N/A	\$1,419
	Refuse Packer	2	N/A	\$2,124
	Utility and Other	2	N/A	\$1,705
4000 R**	P&D and Beverage	2	N/A	\$2,214
	Dump Truck/Mixers	2	N/A	\$1,911
	Refuse Packer	2	N/A	\$2,696
	Utility and Other	2	N/A	\$2,214
4430	P&D and Beverage	2	N/A	\$1,677
	Refuse Packer	2	N/A	\$2,196
4430 R**	P&D and Beverage	2	N/A	\$2,284
	Refuse Packer	2	N/A	\$2,860
4440	Refuse Packer	2	N/A	\$2,201
4440 R**	Refuse Packer	2	N/A	\$2,870
4500	P&D and Beverage	2	N/A	\$1,677
	Dump Truck/Mixers	2	N/A	\$1,396
	Refuse Packer	2	\$755	\$2,196
	Utility and Other	2	N/A	\$1,677
4500 R**	P&D and Beverage	2	N/A	\$2,314
	Dump Truck/Mixers	2	N/A	\$2,020
	Refuse Packer	2	N/A	\$2,890
	Utility and Other	2	N/A	\$2,314
4700	Dump Truck/Mixers	2	N/A	\$1,616
	Refuse Packer	2	N/A	\$2,673
	Utility and Other	2	N/A	\$1,900
4700 R**	Dump Truck/Mixers	2	N/A	\$2,196
	Refuse Packer	2	N/A	\$3,332
	Utility and Other	2	N/A	\$2,483

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

OFF-ROAD SERIES™		Standard Limited Warranty	Extended Transmission Coverage*
Int'l Model	Vocation	Coverage	1 Year / additional 2000 hrs
3000 ORS	Articulated Dump	2 Years/3000 hrs	\$1,130
	Rigid Dump	2 Years/5000 hrs	\$1,130
3000 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,140
	Rigid Dump	2 Years/5000 hrs	\$1,140
3200 ORS	Articulated Dump	2 Years/3000 hrs	\$1,140
	Rigid Dump	2 Years/5000 hrs	\$1,140
3200 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,151
	Rigid Dump	2 Years/5000 hrs	\$1,151
3500 ORS	Articulated Dump	2 Years/3000 hrs	\$1,209
	Rigid Dump	2 Years/5000 hrs	\$1,209
3500 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,196
	Rigid Dump	2 Years/5000 hrs	\$1,196
4000 ORS	Articulated Dump	2 Years/3000 hrs	\$1,774
	Rigid Dump	2 Years/5000 hrs	\$1,774
4000 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,774
	Rigid Dump	2 Years/5000 hrs	\$1,774
4200 ORS	Articulated Dump	2 Years/3000 hrs	\$1,774
	Rigid Dump	2 Years/5000 hrs	\$1,774
4200 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,774
	Rigid Dump	2 Years/5000 hrs	\$1,774
4430 ORS	Articulated Dump	2 Years/3000 hrs	\$1,739
	Rigid Dump	2 Years/5000 hrs	\$1,739
4430 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,809
	Rigid Dump	2 Years/5000 hrs	\$1,809
4500 ORS	Articulated Dump	2 Years/3000 hrs	\$1,739
	Rigid Dump	2 Years/5000 hrs	\$1,739
4500 ORS R**	Articulated Dump	2 Years/3000 hrs	\$1,809
	Rigid Dump	2 Years/5000 hrs	\$1,809
4600 ORS	Articulated Dump	2 Years/3000 hrs	\$1,749
	Rigid Dump	2 Years/5000 hrs	\$1,749
4600 ORS R**	Articulated Dump	2 Years/3000 hrs	\$2,050
	Rigid Dump	2 Years/5000 hrs	\$2,050

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

SPECIALTY SERIES™		Standard Limited Warranty	Extended Transmission Coverage*	
Int'l Model	Vocation	Years of Coverage	1 Year	2 Years
T 2100	Specialty	2	\$574	\$1,147
3000 SP	Specialty	2	\$324	N/A
3200 SP	Specialty	2	\$321	N/A

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

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ONA T-model (excl UK <sup>0</sup> )	Standard Limited Warranty	Extended Transmission Coverage*	
		Years of Coverage	1 Year
Int'l Model	Years of Coverage	1 Year	3 Years
T180	2	N/A	\$2,183
T180 xFE	2	N/A	\$2,183
T260	2	N/A	\$2,197
T260 R**	2	N/A	\$2,736
T270	2	N/A	\$2,167
T270 R**	2	N/A	\$2,866
T280	2	N/A	\$2,455
T280 R**	2	\$938	\$2,901
T310	2	N/A	\$2,455
T310 R**	2	N/A	\$3,094
T325	2	N/A	\$2,455
T325 R**	2	N/A	\$2,871
T350	2	N/A	\$2,455
T350 R**	2	\$978	\$2,935
T375	2	N/A	\$2,455
T375 R**	2	\$950	\$2,871
T390	2	N/A	\$2,455
T390 R**	2	\$1,025	\$3,094
T425	2	N/A	\$2,195
T425 R**	2	N/A	\$2,555
T450	2	N/A	\$2,195
T450 R**	2	\$964	\$2,555
T495V	2	N/A	\$2,195
T495V R**	2	N/A	\$2,555
T516	2	N/A	\$4,915
T516 R**	2	N/A	\$5,984
T525	2	N/A	\$2,196
T525 R**	2	N/A	\$2,555
T1000	2	N/A	\$1,246
T1000 xFE	2	N/A	\$1,246
T2100	2	N/A	\$1,704
T2100 xFE	2	N/A	\$1,704
T2150	2	N/A	\$1,977
T2200	2	N/A	\$1,387
T2200 xFE	2	N/A	\$1,387
T3270 xFE	2	N/A	\$2,167
T3270 xFE R**	2	N/A	\$2,866
T3280 xFE	2	N/A	\$2,455
T3280 xFE R**	2	N/A	\$2,906
T3325 xFE	2	N/A	\$2,455
T3325 xFE R**	2	N/A	\$2,876
T3375 xFE	2	N/A	\$2,455
T3375 xFE R**	2	N/A	\$2,876

International Series

Warranty Booklet

<b>1000 SERIES™, 2000 SERIES™</b>	SE0100
<b>3000 SERIES™</b>	SE0100
<b>4000 SERIES™</b>	SE0100
<b>OFF ROAD SERIES™ (ORS)</b>	SE0102
<b>SPECIALTY SERIES™ (SP)</b>	SE0100
<b>ONA T-MODEL (EXCL UK<sup>0</sup>)</b>	SE0100
<b>MOTORHOME SERIES™ (MH)</b>	SE0100

\* Extended Transmission Coverage: Available for purchase through Allison Authorized Distributors and Dealers to increase coverage

\*\* Retarder Option

<sup>0</sup> For T-Model pricing in the UK please contact your Allison Transmission sales representative

Q. During my Extended Coverage period, will Allison Transmission cover repairs if I do not use an Allison Approved TES 668® or TES 295® transmission fluid AND Genuine Allison Filters?

**A. No.**

Q. Where can I purchase Extended Coverage?

**A. You can purchase the coverage from any Allison Authorized Distributor or Dealer.**

Q. When do I purchase Extended Coverage?

**A. You can purchase the coverage at the time the vehicle is delivered or within 12 months of vehicle delivery.**

Q. How do I pay for this Extended Coverage?

**A. You may include the cost with the purchase of your vehicle (with dealer approval) or simply write a check to the Allison Authorized Distributor or Dealer.**

Q. Will regears be accepted in this program?

**A. Yes, as long as they are new Allison transmissions in approved applications and the Extended Coverage is purchased within 12 months of purchase of the new Allison transmission.**

Q. Do I have to return to the selling outlet to obtain service?

**A. No. You may select any Allison Authorized Distributor or Dealer offering vehicle transmission service.**

Q. If I decide to sell or trade in my vehicle before my coverage expires, can the remaining coverage be transferred to my new transmission?

**A. No. The remaining coverage is not transferable to your new transmission. The Extended Coverage purchased stays with the transmission. There is no need for transfer papers to be filed.**

Q. If I take delivery of a new vehicle from an outlet that does not make Extended Coverage available, am I still eligible to purchase the coverage?

**A. Yes. Contact your nearest Allison Authorized Distributor or Dealer to purchase the coverage.**

Q. Are towing charges to the nearest Allison Transmission authorized service outlet covered by Extended Coverage?

**A. Yes, if your vehicle is disabled or if towing is necessary to prevent further damage to your transmission.**

Q. Is the support equipment purchased from Allison Transmission for original installations covered by Extended Coverage?

**A. Yes, support equipment supplied by Allison Transmission to the OEM is covered.**

Q. Are the electronic components purchased from Allison Transmission covered by Extended Coverage?

**A. Yes.**

## Extended Coverage Vocation Codes

### P&D AND BEVERAGE

ST09 P&D, Beverage  
ST10 P&D, Tanker Fuel/Propane/Pool  
ST11 P&D, Household Moving  
ST12 P&D, Postal  
ST13 P&D, Other

### MOTORCOACH

BU03 Coach, Intercity  
BU05 Coach, Tour

### MOTORHOME

BU04 Motorhome

### TRUCK RV

ST14 Truck RV

### SCHOOL BUS

BU06 Bus, School - Front Engine  
BU07 Bus, School - Rear Engine

### OIL FIELD SERVICES

OFO5 Accessory Power  
OFO6 Propulsion

### SHUTTLE BUS

BU08 Bus, Shuttle  
BU09 Bus, Other

### REFUSE PACKER

ST15 Refuse, Packer - Landfill  
ST16 Refuse, Packer - No Landfill

### AGRICULTURE

AG01 Tractor, Farm  
AG02 Hay Squeeze, Other  
AG03 Spreader/Sprayer

### DUMP TRUCKS/MIXERS

ST01 Dump Truck, Construction  
ST06 Dump Truck Highway Maintenance  
ST07 Concrete Mixer

### MILITARY

SP02 Military

### FIRE AND EMERGENCY

ST02 Ambulance, Emergency Support Vehicles  
ST03 Fire, Articulated  
ST04 Fire, Pumper  
ST05 Fire, Other

### UTILITY AND OTHER

ST18 Snow Plow  
ST19 Tree Service/Lawn Care/Landscaping  
ST20 Utility, with Bucket, Auger, etc.  
ST21 Wrecker  
ST22 Straight Truck - Other  
TT01 Tractor - Single Axle  
TT02 Tractor - Tandem Axle  
TT05 Tractor - Other  
ST08 One Way Rental  
AG04 Feedlot Truck  
SP01 Aircraft Support  
SP03 Dock Spotter  
SP04 Street Sweeper  
SP05 Special - Other  
ST17 Refuse, Roll-on/Roll-off